

OXIDE COLOR CHART FOR JENSEN ALLOY

All oxides were achieved by following Jensen's recommended oxidation procedures for each alloy. All oxides are varying shades of "gray" unless otherwise noted.

CATEGORY 1

	AZTEC (Gold)	JP-II (Brown)
	JPW	SENTRY
	OVERTURE	GALILEO
	CLASSIC IV (Gold)	GALILEO-PF


CATEGORY 2

	SECURITY	SUPERIOR PLUS
	JP-80 (Brown)	ENDURANCE (Brown)
	SUPERIOR	

CATEGORY 3

	PREMIERE	JP5 w/Au
	JP-5	INTEGRITY

CATEGORY 4

	PULSE N3	JP-I-A
	JP-I	EQUITY
	FOUNDATION	Microstar HE

CATEGORY 5

	ADVANTAGE	STABILITY
	SOLUTION	

TIPS:

- Never remove the oxide on **any** Jensen alloy prior to opaque application.
- If an oxide is "blotchy" or darker than expected, blast it off, ultrasonically clean, and re-oxidize.
- Fast cooling after oxidizing often produces a slightly lighter oxide.
- Oxides tend to be darker when the casting contains little or no "new" alloy.
- The presence of copper in an alloy, by accident or by design, tends to darken the oxide.

Jensen Technical Service is available 8:00am - 8:00pm EST by calling 1-800-243-2000

800-243-2000

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